



Influence of relative abundance of isotopes on depth resolution for depth profiling of metal coatings by laser ablation inductively coupled plasma mass spectrometry

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ABSTRACT

A systematic study on the influence of relative abundance of isotopes of elements in the coating (A_c) and in the substrate (A_s) on both shape of time-resolved signals and depth resolution (Δz) was performed for depth profile analysis of metal coatings on metal substrates by ultraviolet (266 nm) nanosecond laser ablation inductively coupled plasma quadrupole mass spectrometry. Five coated samples with coating thicknesses of the same order of magnitude (20–30 μm) were tested: nickel coating on aluminium, chromium and copper, and steel coated with copper and zinc. A laser repetition rate of 1 Hz and a laser fluence of 21 J cm^{-2} were used. Five different depth profile types were established, which showed a clear dependence on A_c/A_s ratio. In general, depth profiles obtained for ratios above 1–10 could not be used to determine Δz . We found that Δz increased non-linearly with A_c/A_s ratio. The best depth profile types, leading to highest depth resolution and reproducibility, were attained in all cases by using the isotopes with low/medium A_c values and with the highest A_s values. In these conditions, an improvement of up to 4 times in Δz values was achieved. The average ablation rates were in the range from 0.55 $\mu\text{m pulse}^{-1}$ for copper coating on steel to 0.83 $\mu\text{m pulse}^{-1}$ for zinc coating on steel, and the Δz values were between 2.74 μm for nickel coating on chromium and 5.91 μm for nickel coating on copper, with RSD values about 5–8%.

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1. Introduction

Coated materials have received increasing attention because of their ability to satisfy critical needs that are not fulfilled by any homogeneous material. Single layer or multilayer coatings of different composition and thickness are widely used in the production of high technology materials with enhanced electrical, catalytic, optical, thermal and/or mechanical properties. These properties strongly depend on coating composition (stoichiometry), purity of the materials, thickness, interface between different layers and depth distribution of the coating elements. Therefore, appropriate techniques for surface and depth profile analysis in the nm– μm range are required to improve the production technology of such advanced materials.

Laser ablation inductively coupled plasma mass spectrometry (LA-ICP-MS) [1–5] has been applied successfully to the depth profiling analysis of different multilayer and coating samples. Compared with usual techniques suitable for determining the element com-

position of layered materials as a function of depth (e.g., Auger electron spectroscopy, secondary ion/neutral mass spectrometry, electron probe microanalysis, X-ray photoelectron spectroscopy, dc- or rf- glow discharge optical emission or mass spectrometry, etc.), LA-ICP-MS has numerous advantages: non-vacuum conditions are used; no sample preparation is needed; conducting and non-conducting samples can be analysed; few restrictions concerning shape and dimension of the sample exist; high spatial resolution can be obtained (0.1–10 μm depth and 10–100 μm lateral); only a very small quantity of material is ablated; and a rapid, simultaneous, and multielement analysis is feasible at very low detection limits (in the order of 10^{-1} – 10^3 ng g^{-1}). Typically, Nd:YAG or excimer lasers with pulse durations of a few nanoseconds and Ti:sapphire lasers with pulse lengths of about 120 fs have been widely employed for depth profiling analysis by using LA-ICP-MS.

Nanosecond LA-ICP-MS has been applied to depth profiling analysis of different kinds of coated samples: compositionally graded Co and Mn perovskite layers [6], steel and WC/Co substrates coated with single layers of TiC, TiN, Ti(C,N) and (Ti,Al)N [7–9], steel coated with single layers of ZrN, TiN and ZrTiN [10], “composites” formed from two thin wafers of zircon standards

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[11], homogeneous silica-based glass samples and multilayered glass and metal materials [12,13], zinc coated iron sheets [14], copper coatings on steel [15,16], silicon single crystals grown upon a metallic substrate [17], metallurgical-grade silicon of polycrystalline structure [18], multilayered industrial materials [19], multilayered automotive paints [20,21], and ion-selective membranes used in ion-selective electrodes [22]. Coatings with a high range of thicknesses (from 1 to 200 μm) were tested, and the depth resolution obtained was about 2–7 times lower than the corresponding thickness value. In general, ablation rates were 0.1–0.2 $\mu\text{m pulse}^{-1}$ for ceramic layers (perovskites, TiC, TiN, ZrN, and SiC) [6–10,19], 0.5–1.0 $\mu\text{m pulse}^{-1}$ for metallic coatings (Al, Cu, Si, and Zn) [14–16,18,19], and 0.5–0.7 $\mu\text{m pulse}^{-1}$ for automotive paints [20,21]. Some approaches have been evaluated to improve the depth profiling analysis and the depth resolution, as the use of a multi-collector mass spectrometer [11] and an in-house-built Mattauch–Herzog geometry mass spectrograph fitted with a novel array detector (termed the focal plane camera) [15].

Femtosecond LA-ICP-MS has recently been used for the depth profiling analysis of a few layered samples: a single Cr thin layer on a Ni substrate [23], a complex multilayer polymer coating over a hot-dip galvanized steel substrate [24], and an Al–Zn multilayer structure and a Mg–Zn coating on a steel substrate [25]. The thickness of layers analysed was in the range of 0.5–22 μm , and the depth resolution obtained was up to 13 times lower than the corresponding thickness value, i.e., better than for ns LA-ICP-MS. In general, ablation rates were of tens of nm pulse^{-1} . The usefulness of femtosecond LA-ICP-MS for depth profiling analysis has been improved by modifying the fs Gaussian beam to a flat-top beam [24], and by using a new ablation cell design which enables the mass spectrometer to distinguish material ablated with single laser pulses up to a repetition rate of 20 Hz [25]. Hergenröder et al. [26] and Fernández et al. [27] have reviewed the main differences between the ablation mechanisms of short (>1 ps) and ultra-short (<1 ps) laser pulses based on fundamental understanding of the ablation process and the most relevant parameters governing the quality of analysis, have showed the state of the art in fs-LA-ICP-MS, and have presented a variety of examples for depth profiling analysis of multilayer samples. In a recent review, Pisonero and Günther [28] have highlighted the enhanced capabilities of the technique for direct solid sampling, and have discussed about current methods used for quantitative analysis and depth profiling, the ablation process of UV-ns and UV-fs, the influence of the laser beam profile, aerosol structure and transport efficiency, as well as the influence of the ICP-MS (e.g., vaporization and ionization efficiency in the plasma, and type of mass analyzer). More recently, Fernández et al. [29] have briefly reviewed the applications of fs lasers to depth profile analysis at the nanoscale.

The key parameter to evaluate the quality of the in-depth analysis is the depth resolution (Δz), which measures the degree of accuracy with which a sharp interface can be described. Depth resolution is defined by convention as the depth interval (i.e., the interface width) where the signal of the measured profile drops from 84% to 16% of the maximum signal. The procedure for the determination of Δz , typically from the depth profile plot of normalized signals, has been explained by Mateo et al. [30]. This procedure has been used by a number of authors [14,16,24]. Another way to determine Δz is by means of the maximum slope of the tangent to the transient signal within the coating/substrate interface region. The process is usually performed from the depth profile plot of raw signals, and has been explained by Plotnikov et al. [7]. This method has been utilized in some papers [7,8,10,14,23].

The depth resolution depends on a number of different phenomena that can be categorized into sample characteristics, laser/sample interactions and ICP-MS instrumental factors. Many publications have been devoted to studying the influence of coated

Table 1
LA-ICP-MS operating conditions.

Parameter	Value
<i>LA (CETAC, LSX-100)</i>	
Laser type	Nd:YAG pulsed
Laser mode	Q-switched
Beam profile	>95% fit to Gaussian
Beam diameter	1.0 mm
Wavelength	266 nm (ultraviolet)
Pulse width	8 ns
Transverse mode	TEM ₀₀ single mode
Pulse energy output	2 mJ
Focalization	Laser beam focused 2250 μm within sample
Pulse repetition rate	1 Hz
Method	Fixed point
Ablation cell volume	100 cm^3
Carrier gas and flow rate into the ablation cell	Argon, 0.65 l min^{-1}
Transport from ablation cell to MS	Tygon tube (50 cm in length, 5 mm id)
<i>ICP-MS (PERKINELMER SCIEX, ELAN 6000)</i>	
Rf forward power	1200 W
Ar plasma flow rate	14 l min^{-1}
Ar carrier flow rate	0.65 l min^{-1}
ICP frequency	40.86 MHz (free-running)
Detector	Dual mode
Dwell time	10 ms
Sweeps/reading	4
Estimated reading time	1.092 s
Readings/replicate	As many as provide enough replicate time to reach the substrate
Replicates	1

(or multilayered) sample type (mainly oxidic ceramics [6], non-oxide-based ceramics [7–10], glasses [13], metals [13–16,23] and polymers [24]) and coating thickness [7,9,13,16] on Δz . Most of the work carried out so far has been focused on the study of the dependence of depth resolution (and/or depth profile shape) on different laser parameters: wavelength [13,14], energy distribution profile of laser beam [13,14], volume and/or shape of ablation cell [8–10], carrier gas into the ablation cell [13], laser pulse energy (or laser irradiance) [7,9,13,14,16,19], pulse repetition rate [7,9], spot size [7,10,11,14] and crater depth/diameter ratio (or crater geometry) [13,19]. However, to the best of our knowledge, reports on the variation of Δz with ICP-MS measurement conditions have not been published.

The aim of the present work was to systematically study the influence of relative abundance of isotopes of elements in the coating and in the substrate on both shape of time-resolved signals and depth resolution for depth profile analysis of metal coatings on metal substrates by ultraviolet nanosecond LA-ICP-MS, using coated samples with coating thicknesses of the same order of magnitude.

2. Experimental

2.1. Instrumentation

Experiments were performed with a commercially available quadrupled (266 nm) nanosecond Nd:YAG laser with Q-switch (LSX-100, CETAC Technologies, Omaha, NB, USA) coupled to an ICP quadrupole mass spectrometer (ELAN 6000, PerkinElmer SCIEX, Thornhill, Ontario, Canada). The operating conditions of both the laser ablation and the ICP-MS instruments are listed in Table 1. The analytes and their isotopic compositions are shown in Table 2. Vaporization enthalpy and thermal conductivity values of the analytes are also included in Table 2. All the isotopes for each element were tested. The CCD camera microscope viewing system

Table 2
Analytes, thermal properties and isotopic compositions.

Element	Vaporization enthalpy (kJ mol ⁻¹)	Thermal conductivity (W m ⁻¹ K ⁻¹)	Isotope	Relative abundance (%)
Al	293.4	237	²⁷ Al	100
Cr	344.3	94	⁵² Cr	83.789
			⁵³ Cr	9.501
			⁵⁰ Cr	4.345
			⁵⁴ Cr	2.365
Cu	300.3	401	⁶³ Cu	69.17
			⁶⁵ Cu	30.83
Fe	349.6	80.2	⁵⁶ Fe	91.72
			⁵⁴ Fe	5.8
			⁵⁷ Fe	2.2
			⁵⁸ Fe	0.28
Ni	370.4	90.7	⁵⁸ Ni	68.077
			⁶⁰ Ni	26.223
			⁶² Ni	3.634
			⁶¹ Ni	1.140
			⁶⁴ Ni	0.926
Zn	115.3	116	⁶⁴ Zn	48.6
			⁶⁶ Zn	27.9
			⁶⁸ Zn	18.8
			⁶⁷ Zn	4.1
			⁷⁰ Zn	0.6

provides a means of visual laser focusing. Instrument conditions were optimized for best time-resolved data acquisition. All ICP-MS data were collected in peak hopping mode and one point per peak, using transient signal data acquisition and time-resolved software. The laser pulse energy was measured with a laser power/energy meter (EM 400, Molectron Detector, Inc., USA). The diameter of the craters was measured by optical microscopy, and their morphology was observed by scanning electron microscopy, (DSM 400, Zeiss, Germany).

2.2. Samples

Five coated samples were tested: nickel coating on aluminium (Ni/Al), chromium (Ni/Cr) and copper (Ni/Cu), and steel coated with copper (Cu/Fe) and zinc (Zn/Fe). The coating thicknesses and uncertainties were 29.9 ± 0.2 , 20.4 ± 0.4 , 25.1 ± 0.4 , 25.3 ± 0.4 and 22.3 ± 0.3 μm , respectively. The Cu/Fe sample is the standard reference material 1361b (certified for total coating thickness) from NIST (National Institute of Standards and Technology). The sample consists of an American Iron and Steel Institute (AISI) 1010 cold rolled sheet steel substrate with a uniform coating of copper. The other four samples were prepared at the Spanish National Centre for Metallurgical Research (CSIC). Pure ($\geq 99.999\%$) Al, Cr and Cu sheets were coated with electrochemically-deposited Ni plating, and steel sheet with electrochemically-deposited Zn (galvanized) plating. Coating thicknesses were controlled during the electrolytic process, and later characterized, by glow discharge optical emission spectrometry (LECO SA-2000 surface analyzer instrument, USA). To calibrate the instrument, both pure metals and binary alloys with known sputtering rate were used. Prior to analysis, the samples were cleaned with methanol, rinsed with deionized water and dried.

2.3. Procedure

The depth characterization of the single layer samples was performed by continuously and simultaneously monitoring, as a function of number of laser pulses, the ion intensities of all the different isotopes of the elements (Table 2) in both the coating and the substrate from multiple laser pulses fired at a fixed location. The individual pulse raw signals were corrected from an average

of the background signal at the mass number of the measured analyte (when no analyte is present). Table 3 summarizes all the pairs of isotopes used to perform the depth profiles (5 pairs for Ni/Al sample, 20 for Ni/Cr sample, 10 for Ni/Cu sample, 8 for Cu/Fe sample, and 20 for Zn/Fe sample), as well as, for each pair of isotopes, the relative abundance of the isotope of the element in the coating (A_c), the relative abundance of the isotope of the element in the substrate (A_s), and A_c/A_s ratio. Depth profile type obtained for each pair of isotopes (see further, under Section 3) is also included in Table 3.

The procedure followed for the determination of Δz was explained elsewhere [16,30]. The Δz values were calculated for each pair of isotopes (summarized in Table 3) from the depth profile plots of normalized signals (N) against number of laser pulses. The normalized signals are the ratio between the raw ion intensity of an isotope and the addition of the raw ion intensity of that isotope plus the raw ion intensity of the other isotope. For example, for the depth profile of Zn/Fe sample by using ⁶⁴Zn and ⁵⁶Fe isotopes (abbreviated as ⁶⁴Zn–⁵⁶Fe in Table 3), normalized signal for ⁶⁴Zn (N_{Zn}) is equal to $I_{Zn} (I_{Zn} + I_{Fe})^{-1}$ and normalized signal for ⁵⁶Fe (N_{Fe}) is equal to $I_{Fe} (I_{Zn} + I_{Fe})^{-1}$, being I_{Zn} and I_{Fe} the raw ion intensities of ⁶⁴Zn and ⁵⁶Fe, respectively. The following equation was applied for determining Δz :

$$\Delta z(\mu\text{m}) = \Delta P(\text{pulses}) \text{AAR}(\mu\text{m pulse}^{-1}) \quad (1)$$

where ΔP is the difference in the number of laser pulses necessary to reach 84% (P_{84}) and 16% (P_{16}) of the normalized signal intensity (i.e., $\Delta P = P_{16} - P_{84}$), and AAR is the average ablation rate, which is obtained by dividing the thickness of the coating (D) by the number of pulses required to reach the coating/substrate interface (P_{50}), being P_{50} the number of laser pulses corresponding to a value of normalized intensity 0.50 (i.e., 50% of the full signal).

The error bars in the plots represent standard deviation values based on 5 replicates.

3. Results and discussion

In a previous paper [16], we have studied the influence of irradiance on depth resolution for depth profile analysis of copper coating on steel. Irradiance, that is the only factor influencing this figure of merit for a particular LA system, sample and ICP-MS operating

Table 3
Pairs of isotopes used to perform the depth profiles, relative abundance of the isotope of the element in the coating (A_c) and in the substrate (A_s), A_c/A_s ratio, and depth profile type obtained for each pair of isotopes.

Sample	Pair of isotopes	A_c (%)	A_s (%)	A_c/A_s	Depth profile type	Sample	Pair of isotopes	A_c (%)	A_s (%)	A_c/A_s	Depth profile type
Ni/Al	^{58}Ni – ^{27}Al	68.077	100	0.681	III	Cu/Fe	^{63}Cu – ^{56}Fe	69.170	91.720	0.754	IV
	^{60}Ni – ^{27}Al	26.223	100	0.262	IV		^{63}Cu – ^{54}Fe	69.170	5.800	11.926	I
	^{62}Ni – ^{27}Al	3.634	100	0.036	V		^{63}Cu – ^{57}Fe	69.170	2.200	31.441	I
	^{61}Ni – ^{27}Al	1.140	100	0.011	V		^{63}Cu – ^{58}Fe	69.170	0.280	247.036	I
	^{64}Ni – ^{27}Al	0.926	100	0.009	V		^{65}Cu – ^{56}Fe	30.830	91.720	0.336	IV
Ni/Cr	^{58}Ni – ^{52}Cr	68.077	83.789	0.812	IV	Zn/Fe	^{65}Cu – ^{54}Fe	30.830	5.800	5.316	I
	^{58}Ni – ^{53}Cr	68.077	9.501	7.165	II		^{65}Cu – ^{57}Fe	30.830	2.200	14.014	I
	^{58}Ni – ^{50}Cr	68.077	4.345	15.668	I		^{65}Cu – ^{58}Fe	30.830	0.280	110.107	I
	^{58}Ni – ^{54}Cr	68.077	2.365	28.785	I		^{64}Zn – ^{56}Fe	48.600	91.720	0.530	IV
	^{60}Ni – ^{52}Cr	26.223	83.789	0.313	IV		^{64}Zn – ^{54}Fe	48.600	5.800	8.379	III
	^{60}Ni – ^{53}Cr	26.223	9.501	2.760	II		^{64}Zn – ^{57}Fe	48.600	2.200	22.091	I
	^{60}Ni – ^{50}Cr	26.223	4.345	6.035	I		^{64}Zn – ^{58}Fe	48.600	0.280	173.571	I
	^{60}Ni – ^{54}Cr	26.223	2.365	11.088	I		^{66}Zn – ^{56}Fe	27.900	91.720	0.304	IV
	^{62}Ni – ^{52}Cr	3.634	83.789	0.043	V		^{66}Zn – ^{54}Fe	27.900	5.800	4.810	III
	^{62}Ni – ^{53}Cr	3.634	9.501	0.382	III		^{66}Zn – ^{57}Fe	27.900	2.200	12.682	I
	^{62}Ni – ^{50}Cr	3.634	4.345	0.836	II		^{66}Zn – ^{58}Fe	27.900	0.280	99.643	I
	^{62}Ni – ^{54}Cr	3.634	2.365	1.537	II		^{68}Zn – ^{56}Fe	18.800	91.720	0.205	IV
	^{61}Ni – ^{52}Cr	1.140	83.789	0.014	V		^{68}Zn – ^{54}Fe	18.800	5.800	3.241	III
	^{61}Ni – ^{53}Cr	1.140	9.501	0.120	IV		^{68}Zn – ^{57}Fe	18.800	2.200	8.545	I
	^{61}Ni – ^{50}Cr	1.140	4.345	0.262	III		^{68}Zn – ^{58}Fe	18.800	0.280	67.143	II
	^{61}Ni – ^{54}Cr	1.140	2.365	0.482	III		^{67}Zn – ^{56}Fe	4.100	91.720	0.045	V
	^{64}Ni – ^{52}Cr	0.926	83.789	0.011	V		^{67}Zn – ^{54}Fe	4.100	5.800	0.707	IV
	^{64}Ni – ^{53}Cr	0.926	9.501	0.097	III		^{67}Zn – ^{57}Fe	4.100	2.200	1.864	III
	^{64}Ni – ^{50}Cr	0.926	4.345	0.213	III		^{67}Zn – ^{58}Fe	4.100	0.280	14.643	I
	^{64}Ni – ^{54}Cr	0.926	2.365	0.392	III		^{70}Zn – ^{56}Fe	0.600	91.720	0.007	V
	Ni/Cu	^{58}Ni – ^{63}Cu	68.077	69.170	0.984		IV	^{70}Zn – ^{54}Fe	0.600	5.800	0.103
^{58}Ni – ^{65}Cu		68.077	30.830	2.208	IV	^{70}Zn – ^{57}Fe	0.600	2.200	0.273	IV	
^{60}Ni – ^{63}Cu		26.223	69.170	0.379	IV	^{70}Zn – ^{58}Fe	0.600	0.280	2.143	III	
^{60}Ni – ^{65}Cu		26.223	30.830	0.851	IV						
^{62}Ni – ^{63}Cu		3.634	69.170	0.053	V						
^{62}Ni – ^{65}Cu		3.634	30.830	0.118	V						
^{61}Ni – ^{63}Cu		1.140	69.170	0.016	V						
^{61}Ni – ^{65}Cu		1.140	30.830	0.037	V						
^{64}Ni – ^{63}Cu		0.926	69.170	0.013	V						
^{64}Ni – ^{65}Cu		0.926	30.830	0.030	V						

conditions, depends only on the laser pulse energy and on the diameter of the crater (which was varied by changing the focalization). It was established that the best depth resolution (i.e., the lowest Δz) was obtained for a laser pulse energy of 2 mJ and by focusing the laser beam 2250 μm within sample. Taking into account the goal of the present work, the laser irradiance applied on the five samples must be the same, for comparative purposes. We have tested several pairs of isotopes for each sample, and we have verified that these conditions provide suitable sensitivities for all the measured isotopes. As a compromise between irradiance and depth resolution, laser pulse energy and defocusing were fixed at 2 mJ and 2250 μm , respectively, and these values were used for all further experiments. The craters obtained by using these energy and focusing conditions are very similar for the five samples. These cone-like craters present a typical morphology caused by the predominant thermal effects associated with nanosecond UV pulsed laser ablation of metals (i.e., sample removing in both vapor and liquid phases), with the walls and rim covered with a thin molten film formed through melt expulsion by the high vapor pressure and re-solidified molten material (droplets) at the surface around the crater. The crater diameter attained for the five samples is about 110 μm . The corresponding laser fluence is 21 J cm^{-2} , equivalent to a irradiance of 2.6 GW cm^{-2} . This fluence value is much higher than the threshold laser fluence (F_{th}) of the six elements studied, which varies from 0.57 J cm^{-2} for Zn and 3.28 J cm^{-2} for Cu (theoretical values) [31]. The depth/diameter ratio of the ablation crater is lower than 1 in all cases. In these conditions, we are ablating well above the ablation threshold of the materials and we are using large ablation craters, as suggested by Mank and Mason [12] for depth analysis.

The 63 normalized depth profiles obtained for the five samples by using the 63 different pairs of isotopes listed in Table 3 can be classified, according with the shape of the normalized signals, into five different depth profile types, termed I to V, which are depicted in Fig. 1. The depth profile type corresponding to each pair of isotopes is summarized in Table 3.

In depth profile type I, crossing of normalized signals does not occur, and P_{50} and P_{16} parameters cannot be determined. This depth profile type is obtained, for Ni/Cr, Cu/Fe and Zn/Fe samples, at A_c/A_s ratios higher than 5, corresponding to the highest values of A_c and the lowest values of A_s .

In depth profile type II, crossing of normalized signals occur, but P_{16} parameter cannot be determined. This depth profile type is obtained, for Ni/Cr and Zn/Fe samples, at A_c/A_s ratios ranging from ≈ 1 to ≈ 8 , corresponding to high values of A_c and relatively low values of A_s , although it is also attained for ^{62}Ni – ^{50}Cr and ^{62}Ni – ^{54}Cr pairs of isotopes with low values of A_c (3.634%).

Obviously, depth profile types I and II (21 in total), which are obtained in general by using the highest values of A_c and the lowest values of A_s (leading to the highest A_c/A_s ratios), cannot be used for determination of Δz . The unsuitable shape of both depth profile types can be due to the high ion signals obtained from the high A_c values and to the low ion signals attained from the low A_s values. When the interface is reached, the coating still continues to be ablated because of the Gaussian shape of the laser beam. Therefore, using a high A_c permits to easily detect the coating (even with a small amount of material ablated) whereas a low A_s makes the detection of the substrate harder.

In depth profile type III, normalized signals present many fluctuations at 0.84, 0.50 and mainly, 0.16 normalized intensity values.

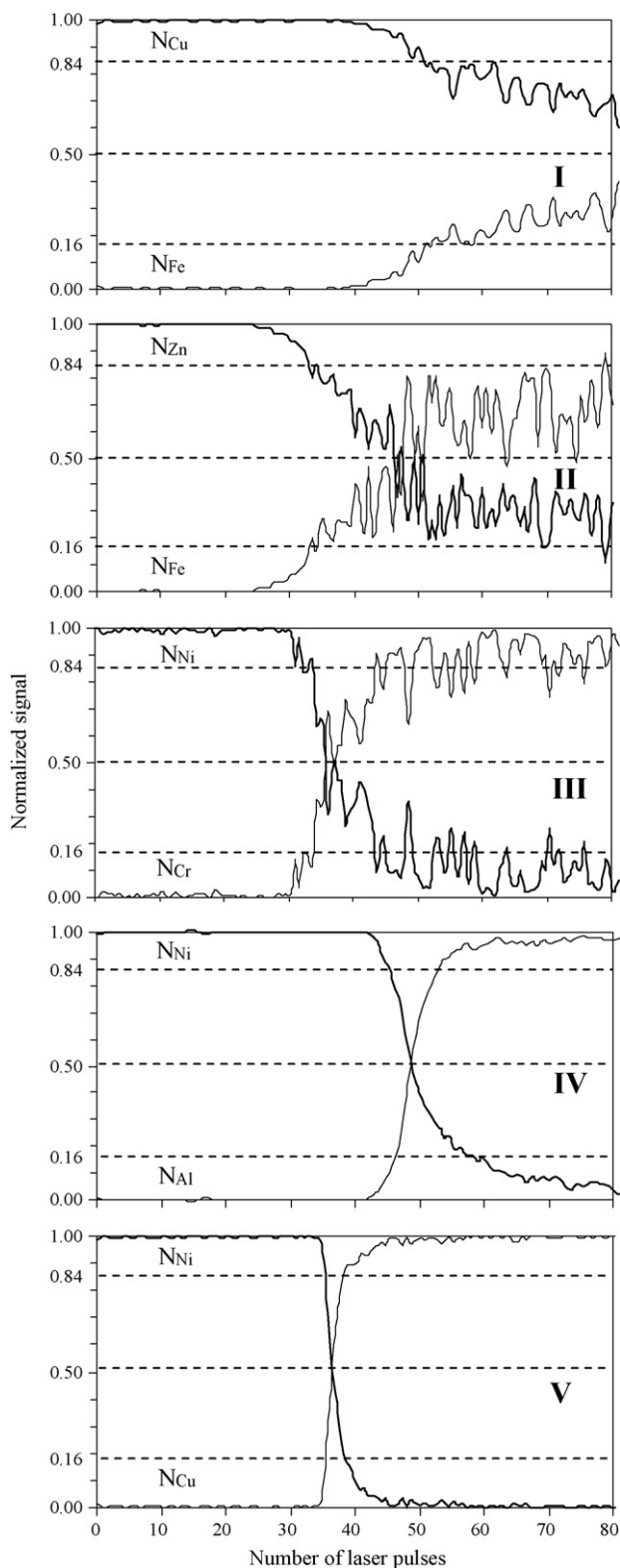


Fig. 1. Five different depth profile types obtained for the five samples by using the 63 different pairs of isotopes listed in Table 3: type I (^{63}Cu – ^{54}Fe pair, Cu/Fe sample), type II (^{67}Zn – ^{58}Fe pair, Zn/Fe sample), type III (^{61}Ni – ^{50}Cr pair, Ni/Cr sample), type IV (^{60}Ni – ^{27}Al pair, Ni/Al sample), and type V (^{62}Ni – ^{63}Cu pair, Ni/Cu sample).

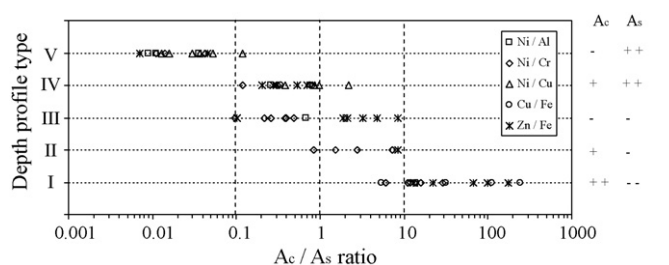


Fig. 2. Dependence of depth profile type on A_c/A_s ratio. Approximate values of A_c and A_s (++, very high; +, high; --, very low; -, low) for each depth profile type are included.

These depth profile types are obtained, for Ni/Al, Ni/Cr and Zn/Fe samples, by using low values of both A_c and A_s , with A_c/A_s ratios in the range from 0.1 to ≈ 8 , although it is also attained for ^{58}Ni – ^{27}Al and ^{64}Zn – ^{54}Fe pairs of isotopes with the highest values of A_c (68.077% and 48.600%, respectively).

Depth profile type IV, in which normalized signals do not reach 0 and 1 values after the coating/substrate interface, is obtained for the five samples by using high values of both A_c and A_s , with A_c/A_s ratios in the range from 0.1 to 2.2, although it is also attained for ^{61}Ni – ^{53}Cr , ^{67}Zn – ^{54}Fe and ^{70}Zn – ^{57}Fe pairs of isotopes, which present low values of both A_c and A_s values.

Depth profile type V, in which normalized signals reach 0 and 1 values after the coating/substrate interface, is obtained for Ni/Al, Ni/Cr, Ni/Cu and Zn/Fe samples by using low values of A_c and the highest values of A_s , with A_c/A_s ratios lower than 0.1.

Depth profile types I, II and III are similar to that obtained for Cu/Fe sample at poorer irradiance values (lower than $\approx 2 \text{ GW cm}^{-2}$) [16], whereas depth profile types IV and V are analogous to that attained at more appropriate irradiance values (higher than $\approx 2 \text{ GW cm}^{-2}$).

The previous results are summarized in Fig. 2, which shows the dependence of depth profile type on A_c/A_s ratio for the five samples. As can be seen, one depth profile type is obtained for each A_c/A_s ratio range. Thus, for A_c/A_s ratios lower than 0.1, depth profile type V (corresponding to low A_c values and high A_s values) is achieved. For A_c/A_s ratio in the range from 0.1 to 1, depth profile type IV (corresponding to high A_c and A_s values) is attained. For A_c/A_s ratio in the range from 1 to 10, depth profile type II (corresponding to high A_c values and low A_s values) is obtained. For A_c/A_s ratio in the range from 0.1 to 10, depth profile type III (corresponding to low A_c and A_s values) is achieved. For A_c/A_s ratios higher than 10, depth profile type I (corresponding to high A_c values and low A_s values) is attained.

The Δz values determined by using Eq. (1) for each pair of isotopes listed in Table 3 (excluding obviously those leading to depth profile types I and II) from the corresponding depth profiles are plotted as a function of A_c/A_s ratio for the five samples in Fig. 3, where the depth profile type associated to each point is also included. As can be seen, the general behaviour is similar in all cases: the higher the A_c/A_s ratio, the higher the Δz value. For each sample, the higher standard deviation values are obtained for higher A_c/A_s ratio values, mostly for those corresponding to depth profile type III (Fig. 3a, b and e), which can be explained by the fluctuations in normalized signals of such depth profile type (Fig. 1) and, consequently, by the uncertainty in the determination of P_{84} , P_{50} and/or P_{16} parameters. The noticeable diminution of Δz values (Fig. 3b) corresponding to depth profile type IV at A_c/A_s ratio values of 0.313 and 0.812 with regard to those corresponding to depth profile type III can be attributed to the very low values of both A_c and A_s of the latter. For three nickel-coated samples, as well as for Zn/Fe sample, the high standard deviation values associated with lower Δz values attained for depth profile type V at

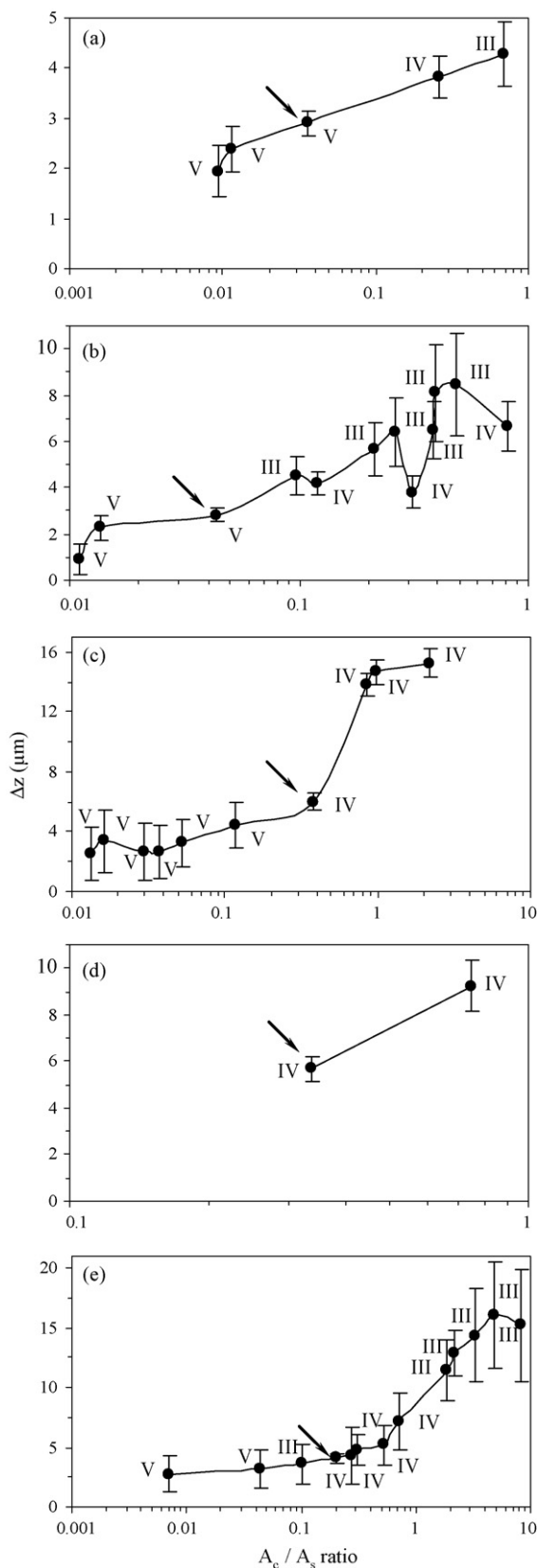


Fig. 3. Dependence of Δz on A_c/A_s ratio for the five samples: Ni/Al (a), Ni/Cr (b), Ni/Cu (c), Cu/Fe (d), and Zn/Fe (e). Depth profile type for each point is included. Arrows indicate Δz value with lowest standard deviation.

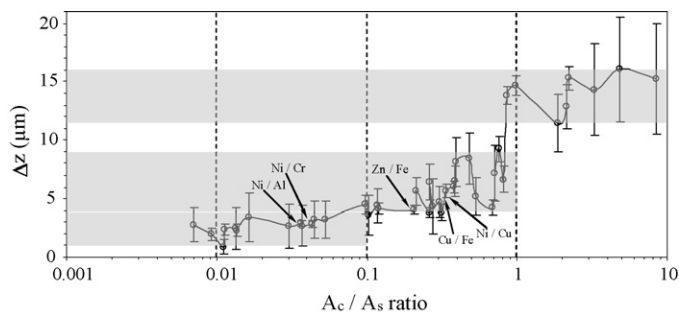


Fig. 4. Overall dependence of Δz on A_c/A_s ratio for the five samples. Arrows indicate Δz value with lowest standard deviation for each sample.

A_c/A_s ratio values about 0.01 (Fig. 3a and b) and 0.01–0.1 (Fig. 3c and e) can be related to the very low values of A_c (3.634%, 1.140% and 0.926% for Ni and 4.100% and 0.600% for Zn), i.e., to the low sensitivity of the isotopes measured in the coating. The Δz values obtained are comprised between 1.9 and 4.3 μm for Ni/Al sample, 0.9 and 8.4 μm for Ni/Cr sample, 2.5 and 15.3 μm for Ni/Cu sample, 5.7 and 9.2 μm for Cu/Fe sample, and 2.8 and 16.1 μm for Zn/Fe sample. Fig. 4 shows the overall dependence of Δz on A_c/A_s ratio for the five samples. As can be seen, a specific level of depth resolution is obtained for each A_c/A_s ratio range. Thus, Δz ranges of 1–4, 4–9 and 11–16 μm are obtained for A_c/A_s ratio ranges of 0.01–0.1, 0.1–1 and 1–10, respectively.

For each sample, the optimum conditions to perform the depth profiling have been considered as the A_c/A_s ratio value, and consequently the pair of isotopes, leading to a Δz value sufficiently low and with the lowest standard deviation (marked with an arrow in Fig. 3). These optimum pairs of isotopes are: ^{62}Ni – ^{27}Al for Ni/Al sample, ^{62}Ni – ^{52}Cr for Ni/Cr sample, ^{60}Ni – ^{63}Cu for Ni/Cu sample, ^{65}Cu – ^{56}Fe for Cu/Fe sample, and ^{68}Zn – ^{56}Fe for Zn/Fe sample. Although other pairs of isotopes lead to lower Δz values, as can be seen in Fig. 3a–c and e, they are not recommended because of the high standard deviation values. The selected pairs of isotopes originate depth profile types IV and V (Table 3 and Fig. 3). These pairs of isotopes include, for the substrate element, to the isotope with the highest relative abundance (i.e., with the highest sensitivity) in all cases, and, for the coating element, to the isotope with low relative abundance (i.e., with low sensitivity) for samples giving rise to the depth profile type V (Ni/Al and Ni/Cr) and the isotope with intermediate relative abundance (i.e., with intermediate sensitivity) for samples yielding the depth profile type IV (Ni/Cu, Cu/Fe and Zn/Fe). One likely explanation for these results could be related to the Gaussian profile of the laser beam and, consequently, to the cone-like shape of the craters. During in-depth analyses, a mixture of both layers (coating and substrate) occurs: the coating is still ablated although the interface coating/substrate has been reached (the wall of the crater is ablated at the same time than the bottom). Therefore a low/middle A_c value does not permit to detect the coating when only small amount of coating is ablated (after the interface) whereas a high A_s value permits to detect the substrate when only small amount of substrate is ablated (at the very beginning of the interface). The depth profiles of normalized signals obtained for the five samples by using the optimum pairs of isotopes are plotted in Fig. 5. The AAR, ΔP and Δz values determined from these depth profiles are depicted in Fig. 6. These values are the average (and the corresponding standard deviations) of 10 independent depth profiling tests for each sample.

It is known that ablation rate of metals depends on physical properties as vaporization enthalpy, thermal conductivity and reflectivity. Reflectivity of metals is not a relevant parameter in our working conditions, i.e., at a laser fluence much higher than the F_{th} of the six elements studied, as abovementioned, because

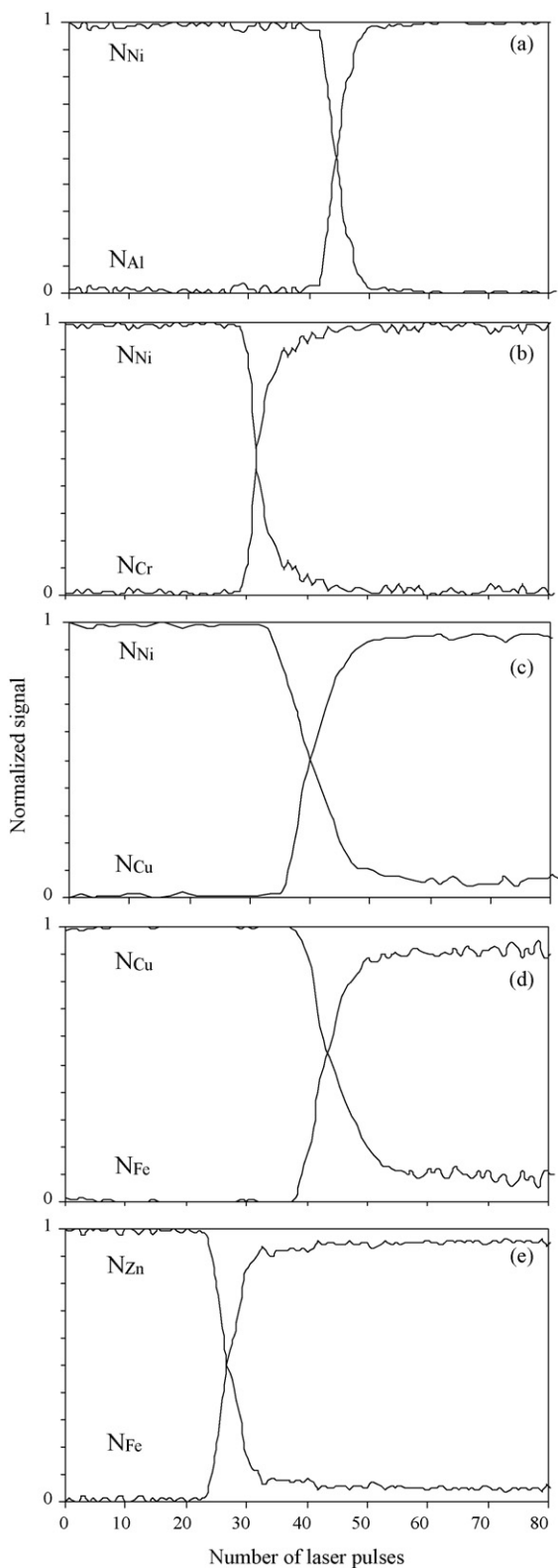


Fig. 5. Normalized in depth profiles obtained for the five samples by using the optimum pairs of isotopes: ^{62}Ni – ^{27}Al for Ni/Al sample (a), ^{62}Ni – ^{52}Cr for Ni/Cr sample (b), ^{60}Ni – ^{63}Cu for Ni/Cu sample (c), ^{65}Cu – ^{56}Fe for Cu/Fe sample (d), and ^{68}Zn – ^{56}Fe for Zn/Fe sample (e).

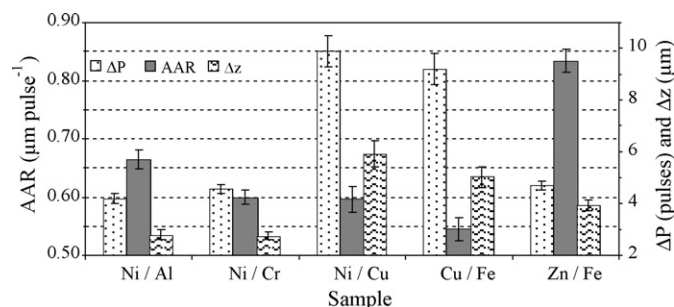


Fig. 6. AAR, ΔP and Δz values obtained for the five samples by using the optimum pairs of isotopes indicated in Fig. 5.

in these conditions, as explained by Cabalín and Laserna [31], a high temperature plasma is formed and the laser energy can be absorbed effectively into the metal surface even if the reflectivity is high. A possible explanation to account for the comparative results obtained for AAR could be based on considering the other two properties (vaporization enthalpy and thermal conductivity) of the six elements (Table 2). It should be noted that AAR depends mainly of the coating, but also, to a lesser extent, of the substrate (see definition of AAR under Section 2 and Ref. [16]). The small differences, but significant, obtained for AAR values of the three nickel-coated samples, which must obviously be attributed to the presence of the substrate, confirm this statement.

The AAR values obtained for the five samples are in the range from 0.55 to 0.83 $\mu\text{m pulse}^{-1}$ (Fig. 6). These values show a correlation with enthalpy of vaporization (i.e., the lower the enthalpy of vaporization, the higher the AAR), excepting for samples where Cu is involved, for which the AAR values obtained are lower than that expected. Thus, considering the three nickel-coated samples, AAR of Ni/Cu sample should be similar to that of Ni/Al sample and higher than that of Ni/Cr sample, and considering Ni/Cu and Cu/Fe samples, AAR of Cu/Fe sample should be higher than that of Ni/Cu sample. However, AAR of Ni/Cu sample is similar to that of Ni/Cr sample in the first case, and AAR of Cu/Fe sample is lower than that of Ni/Cu sample in the second one. Considering the samples with the same substrate, AAR values obtained for Cu/Fe sample is much lower than that attained for Zn/Fe sample, as expected, taking into account the lowest value of enthalpy of vaporization for Zn (Table 2).

The decrease of AAR values for samples where Cu is involved (Ni/Cu and Cu/Fe) could be due, taking into consideration the high thermal conductivity of Cu (Table 2), to energy losses by heat conduction into the solid target [32]. In addition, this would also explain the high values obtained for ΔP , i.e., the broadening of signals at coating/substrate interface, as can be clearly seen in Fig. 5c and d. However, the small diminution of AAR values is compensated by the high values of ΔP and, as a result, both samples present the higher Δz values, demonstrating that ΔP is the most important factor influencing the depth resolution.

The Δz values lie between 2.74 μm for Ni/Cr sample and 5.91 μm for Ni/Cu sample, with RSD values about 5–8%. In other words, for the five samples studied, Δz is about 4–11 times lower than the corresponding coating thickness value.

4. Conclusions

It has been proved that relative abundance of the isotopes used to perform the depth profiling of metal coating on metal substrates by LA-ICP-MS plays an important role on the normalized depth profile type obtained, on the one hand, and on the depth resolution and precision of results, on the other.

A direct (non-linear) correlation between ratio of relative abundance of the isotopes involved in the depth profiling and depth resolution has been found. A proper selection of this ratio (i.e., of the isotopes of the elements for both the coating and the substrate) is a critical factor to obtain a good depth resolution. The best depth profile types, leading to highest depth resolution and reproducibility, are attained in all cases by using the isotope of the element in the coating with a low/medium relative abundance (i.e., with a low/medium sensitivity) and the isotope of the element in the substrate with the highest relative abundance (i.e., with the highest sensitivity). In these conditions, an improvement of up to 4 times in Δz values can be achieved.

For samples where an element with high thermal conductivity is present at either the coating or the substrate, the heat conduction into the solid target, which is the main source of energy losses during the interaction of nanosecond pulses with metals, could be the responsible for the small decrease of ablation rate and for the considerable broadening of signals at coating/substrate interface, and hence for the deterioration of depth resolution.

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